

INSTALLATION METHOD FOR UNIVERSAL SHIFTER



Note: PCE220.1011 is shown.

CAUTION: If your vehicle is equipped with a locking steering column, securing the column lock lever in the engine compartment in the full up section will allow the wheel to lock/unlock but will allow the key to lock the wheel if the key is turned to “lock” while moving. Securing the lock lever in any other position will prevent the wheel from locking at any time.

1. Remove the stock shift linkage. For console/column shifter removal, read below.
 - A. Console: Remove the shifter mechanism from the console. Disconnect and remove the rod/cable from the transmission if equipped.
 - B. Column: Remove all rods/levers/cables from the column and transmission. Place column shifter in the “Park” position. Remove the pin holding the shift lever to the column and remove the shift lever assembly.

NOTE: Locate ideal shifter location and mark area. Remove any carpet that may get in the way for installation.

NOTE: MODIFICATIONS TO THE CASE MAY BE NEEDED FOR CERTAIN TRANSMISSION APPLICATIONS.

NOTE: Before mounting the shifter, it is recommended to exchange the shifter gate if you choose to. Shifter comes with a 3 speed gate as the default. There are three other gates to choose from: 2 speed, 3 speed (reverse), and 4 speed. (See figure 1)



Figure 1

2. Drill or cut holes for the shifter mounting in the floorboard.
3. Install cable into the shifter mechanism. (See figure 2)



Figure 2

NOTE: Neutral switch is preinstalled in the shifter. Run wires to neutral safety switch while cover is off.

4. Install bolt and nut to secure cable to shifter while cover plate is off. (see figure 3)

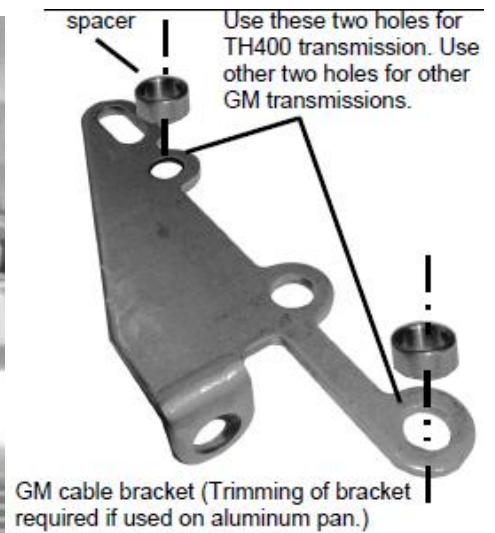
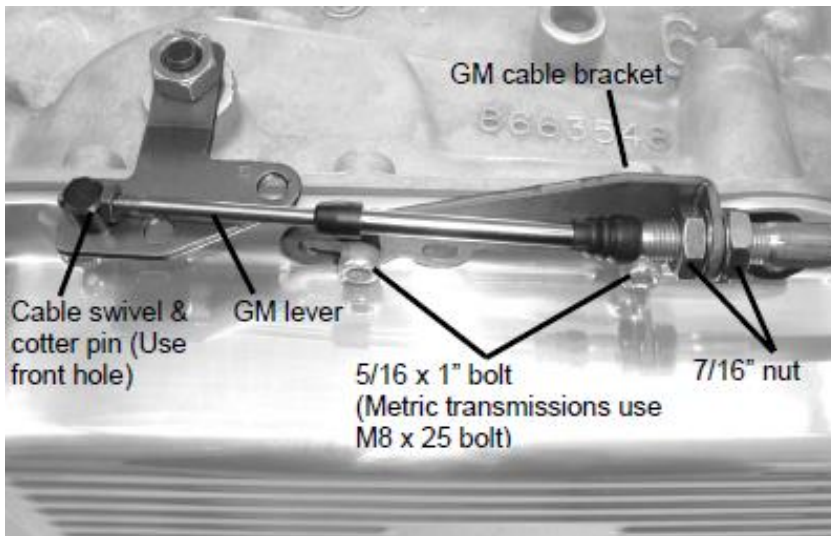


Figure 3

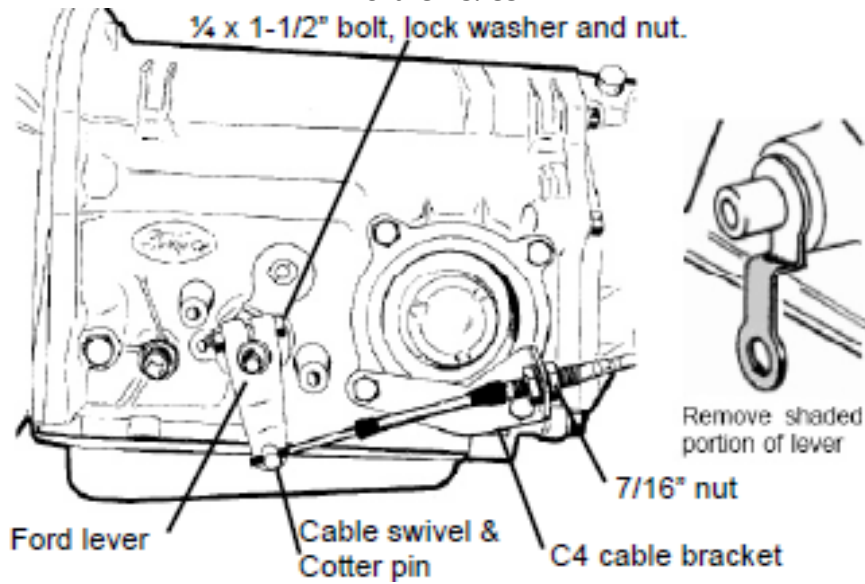
5. Install cover plate and fasten shifter to mounting point.

BRACKET INSTALLATION

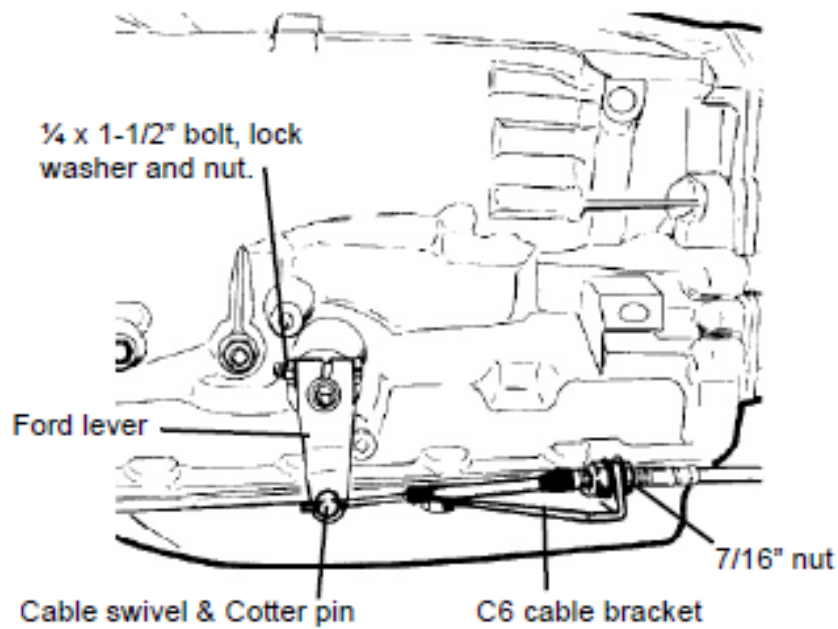
GM



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